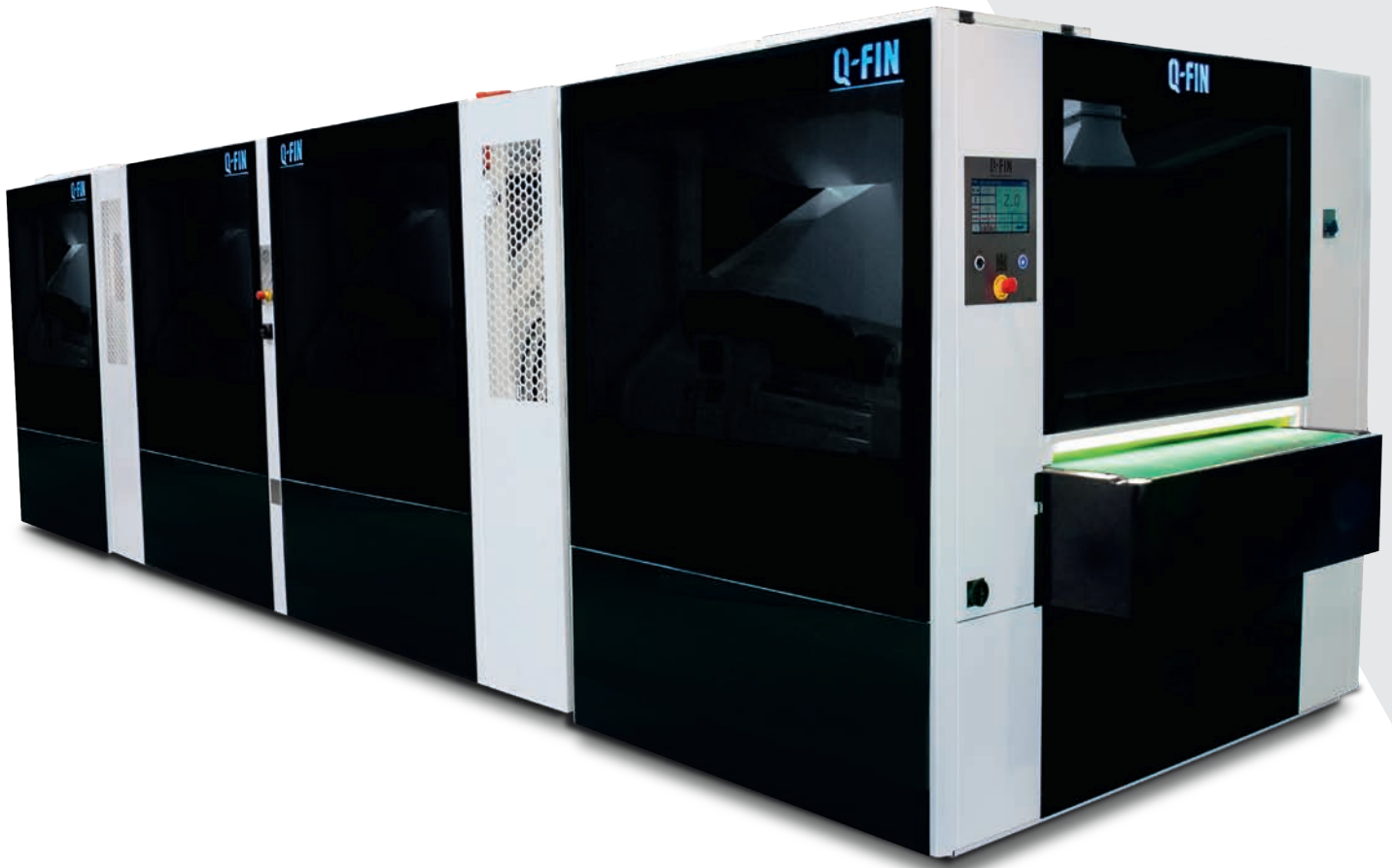


Q2S

TURNAROUND STATION

Q-FIN

Quality Finishing Machines



Q2S

Reversing station for 2-sided finishing of sheet metal parts up to resp. 600, 1200 and 1500 mm wide.

The Q2S turnaround station provides batch-wise double-sided finishing at an unprecedented high throughput speed. The system can be operated by 1 operator.





Q2S600 - Q2S1200 - Q2S1500

- Suitable for turning around workpieces
- Enables effective double-sided edge rounding
- Batch-wise high throughput
- Controlled via user-friendly HMI screen
- 1 operator operate the entire system

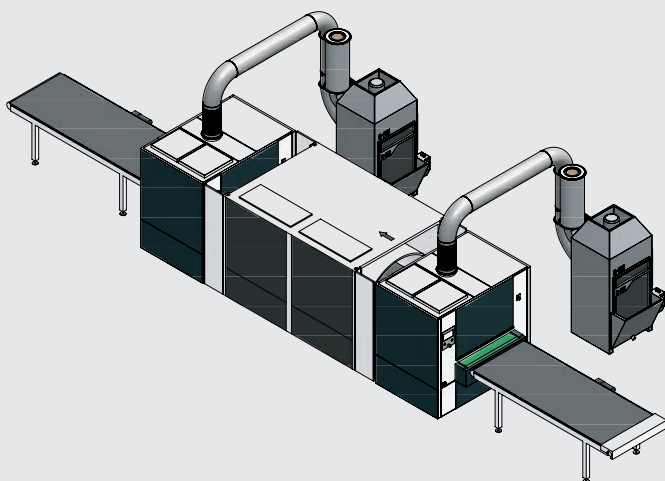
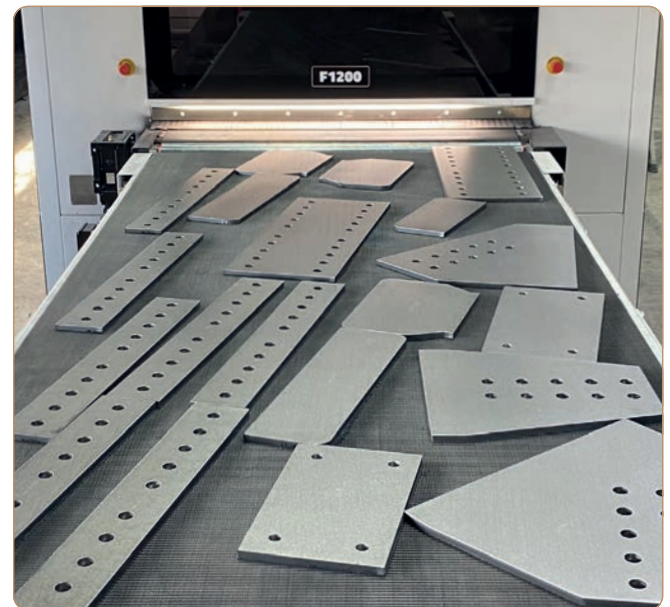
SUITABLE FOR PROCESSING

- ✓ Steel
- ✓ Stainless Steel
- ✓ Aluminium

DESCRIPTION

According to Q-Fin's GrindingPower philosophy, the products can only be provided with a large radius at high speed giving pressure on one side. Herefore the products have to be turned. To do this Q-Fin has developed the reversing station Q2S in 600, 1200 and 1500 mm wide. The Q2S comes with an IOC input table and output table. In combination with 2 Q-Fin deburring machines and wet-working extractors, you get the perfect double-sided finishing solution.

By including the Q2S in the deburring line, the product is deburred on both sides and provided with a (large) edge rounding in a turnaround. Due to the batchwise import and export of products, the Q2S creates an unprecedentedly high output, less physical strain and optimal process control.



TECHNICAL SPECIFICATIONS

Available as	Q2S600 - Q2S1200 - Q2S1500
Maximum conveyor belt load	300 kg/m ¹
Minimum product thickness	1.5 mm
Maximum product thickness	50 mm
Minimum product size	280 x 280 mm
Dimensions (L x W x H)	7600 x 2180 x 2074 mm (L incl. 2x IOC: 14200 mm)
Voltage	3x400V+N+PE / 50 Hz